MIL-DTL-3628/207 26 April 1999

#### **DETAIL SPECIFICATION SHEET**

BADGE, IDENTIFICATION, HONOR GUARD, U.S. BORDER PATROL

Inactive for new design after 26 April 1999.

This specification is approved for use by all Departments and Agencies of the Department of Defense.

The requirements for acquiring the product described herein shall consist of this specification sheet and the issue of MIL-DTL-3628 listed in that issue of the Department of Defense Index of Specifications and Standards (DoDISS) specified in the solicitation.



### Dash No.

-1: Regular Size

-2: Miniature Size

MATERIAL: Red Brass

FINISH: Hard Enameled, Gold Plated, Matte Finish, Polished Highlights and shall match TIOH Metal Finish Chip Number 8.

# **DIMENSIONS:**

WIDTH (overall):

-1: 2-1/2 inches (REF)

-2: 1-3/8 inches (REF)

HEIGHT (from highest point to lowest point):

-1: 1-3/8 inches (REF)

-2: 3/4 inch (REF)

AMSC N/A 1 of 2 FSC 8455

### MIL-DTL-3628/207

# THICKNESS (at thickest point):

-1: 0.103 inch ± 0.010 inch -2: 0.091 inch ± 0.010 inch

### NOTES:

- 1. The term (REF) refers to the measurements taken from the Government furnished hub or die.
  - 2. The scroll shall match TIOH Hard Enamel Color Chip Blue Number 20 as indicated.
  - 3. Epoxy resin may be used in lieu of hard enamel at the option of the manufacturer.
- 4. Attaching device shall be prong with flat ball type clutch. Three prongs shall be located on an approximate 1-1/2 inch diameter circle for Dash -1 and approximate 3/4 inch diameter circle for Dash -2. Prongs shall be spaced 120 degrees apart with the bottom prong located on the vertical center line at the bottom of the badge.

Custodian: Preparing activity: Army - IH Army - IH

Review activities: (Project No. 8455-0981)

DLA - CT

NOTICE OF REACTIVATION

NOT-MEASUREMENT SENSITIVE

MIL-DTL-3628/207 NOTICE 1 11 June 2001

### MILITARY SPECIFICATION

## BADGE, IDENTIFICATION, HONOR GUARD, U.S. BORDER PATROL

MIL-DTL-3628/207, dated 26 April 1999, is hereby reactivated and may be used for either new or existing design acquisition.

Custodians:

Army - IH

Preparing activity:
 Army - IH

Review Activities:

DLA - CT

AMSC N/A FSC 8455

<u>DISTRIBUTION STATEMENT A</u>: Approved for public release; distribution is unlimited.

NOTICE OF VALIDATION

NOT MEASUREMENT SENSITIVE

MIL-DTL-3628/207 NOTICE 2 11-Apr-2013

### DETAIL SPECIFICATION

Badge, Identification, Honor Guard, U.S. Border Patrol

MIL-DTL-3628/207, dated 11-Jun-2001, has been reviewed and determined to be valid for use in acquisition.

Custodians:
Army - IH

Preparing Activity:

Army - IH

Reviewer Activities:

DLA - CT

NOTE: The activities above were interested in this document as of the date of this document. Since organizations and responsibilities can change, you should verify the currency of the information above using the ASSIST Online database at https://assist.dla.mil.

AMSC N/A FSC 8455

## **INCH-POUND**

MIL-DTL-3628/207A 5 November 2014 SUPERSEDING MIL-DTL-3628/207 26 April 1999

### **DETAIL SPECIFICATION SHEET**

# BADGE, IDENTIFICATION, HONOR GUARD, U.S. BORDER PATROL

This specification is approved for use by all Departments and Agencies of the Department of Defense

The requirements for acquiring the product described herein shall consist of this specification sheet and the issue of MIL-DTL-3628.



DASH NO.

-1: Regular Size

-2: Miniature Size

MATERIAL: Red Brass 85/15 (UNS Alloy No. C-230)

FINISH: Epoxy resin (Stoning epoxy) 24K Gold Plated, Matte Finish, Polished Highlights and shall match The Institute of Heraldry (TIOH) Metal Finish Chip Number 8.

## **DIMENSIONS:**

WIDTH (Overall):

-1: 2-1/2 inches (REF)

-2: 1-3/8 inches (REF)

HEIGHT (From highest point to lowest point):

-1: 1-3/8 inches (REF)

-2: 3/4 inch (REF)

#### MIL-DTL-3628/207A

# THICKNESS (At thickest point):

- -1: 0.103 inch + 0.010 inch
- -2: 0.091 inch + 0.010 inch

#### ATTACHING DEVICE:

- 1. Attaching device shall be prong with flat ball type clutch.
- 2. Three prongs shall be located on an approximate 1-1/2 inch diameter circle for -1 and approximate 3/4 inch diameter circle for -2. Prongs shall be spaced 120 degrees apart with the bottom prong located on the vertical center line at the bottom of the badge.

#### NOTES:

- 1. The term (REF) refers to the measurements taken from the Government furnished hub or die.
- 2. The scroll shall match TIOH Hard Enamel Color Chip Blue Number 20 as indicated.

CHANGES FROM PREVIOUS ISSUE: Marginal notations are not used in this revision to identify changes with respect to the previous issue due to the extent of the changes.

Custodian: Preparing activity: Army - IH

Review activity: (Project No. 8455-2014-313)

DLA - CT

NOTE: The activities listed above were interested in this document as of the date of this document. Since organizations and responsibilities can change, you should verify the currency of the information above using the ASSIST Online database at <a href="https://assist.dla.mil">https://assist.dla.mil</a>.